

Name \_\_\_\_\_

Date \_\_\_\_\_

## Session 20 Assessment

**A.** Circle the letter of the choice that best completes each sentence.

- The season of Lent
  - begins on Ash Wednesday.
  - ends on Holy Thursday.
  - is both of these.
- Holy Week is celebrated the week
  - before Easter.
  - after Easter.
  - before Lent.
- The season of Lent lasts for
  - 40 hours.
  - 40 days.
  - 40 weeks.
- At Mass during Lent and Holy Week, you will not hear
  - the Apostles' Creed.
  - prayers.
  - the Alleluia.
- On Ash Wednesday the priest uses ashes to mark our
  - hearts.
  - foreheads.
  - hands.
- During Lent the priest's vestments are
  - white.
  - red.
  - purple.

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# Session 20 Assessment

**B.** Draw a picture that shows how you can be more like Jesus.



**C.** Write one thing you can do to become closer to God during Lent.

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